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Research Article

Development of Generalized Correlations for Predicting Density and Specific Heat of Nanofluids for Enhanced Heat Transfer

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Abstract

Objective: Energy-generating devices such as automotive vehicles, power reactors, computing machines etc. require effective cooling for safe and efficient operation. Additionally, at the same time, heat losses must be minimized. In industry, pure fluids such as water, air etc. are usually used for these purposes. Nanofluids have recently been explored as an alternative to traditional coolants. Nanofluids have attracted attention due to their superior thermophysical properties as compared to conventional fluids. Nanofluids are nanosized particles of metallic, non-metallic, or organic origin suspended in base fluids. Some examples of these nanoparticles include silver, copper, metal oxides, metal nitrides, carbon materials (such as carbon nanotubes, metal carbides) etc. Several options for base fluids exist, such as ethylene glycol, water, transformer oil, etc.

Methods: The thermophysical properties of nanofluids of interest include thermal conductivity, viscosity, density, and specific heat. Predicting these physical properties, which depend upon particle concentration, temperatures, particle sizes, etc., is a significant challenge. Researchers have developed correlations for predicting these properties based on available experimental data. However, a thorough literature review suggests that generalized correlations do not exist, especially for the density and specific heat. Most researchers have done work on thermal conductivity and viscosity. The present work has developed generalized correlations to predict nanofluids' thermophysical properties density, and specific heat. Experimental data was collected for the various operating and geometric parameters affecting nanofluids' density and specific heat.

Results: By performing regression analysis, four dimensionless correlations are proposed for each of predicting two important thermophysical properties, i.e., heat capacity and density of nanofluids. The developed correlations were compared with available experimental data.

Conclusion: It was found that the correlations generated were fitted the experimental data for density

and specific heat with an accuracy of $\pm 10\%$ band of actual value.

Keywords: nanofluid, nanoparticle, base fluid, thermal conductivity, thermophysical properties

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1 INTRODUCTION

According to the first law of thermodynamics, energy must be transferred to the system to get work from it. Energy can be transferred either through heat or in the form of work. The heat exchange between the two systems can occur due to temperature differences. Heat transfer is the subject that gives information about the mode and rate of transfer of thermal heat transfer. Heat transfer applications can be found everywhere, from large-scale industrial processes, including power generation, chemical, and biochemical processes, etc., to small household appliances. Heat has to be dissipated rapidly from most electronic devices for efficient performance^[1]. With the evolution in technology, the compactness of these devices has been enhanced, which demands a more efficient heat transfer transmission and cooling management system^[2]. Conventional heat transfer fluids, such as water, methanol, ethylene glycol, etc., have lower thermal properties; thus, they cannot dissipate heat rapidly. The solids have higher thermal properties than conventional fluids. With this motivation, Maxwell gave the idea of enhancing the thermal properties of conventional fluids by dispersing microscale solid particles in them $^{[3,4]}$.

The rapid settling of microscale particles in the base fluid can cause clogging in the flow path inside the channel. To address this problem, Choi introduced the concept of nanofluids. Nanofluid is a suspension of nanoparticles such as ZnO, TiO₂, etc. of size less than 100nm in a fluidbased fluid like water, ethylene glycol, etc^[5]. Due to the nanoparticle's smaller size, the flow channels cannot be clogged. Nanofluids have superior thermophysical properties to conventional heat transfer fluids, and thus, they rapidly dissipate heat^[6,7].

Nanofluids have demonstrated their effectiveness as lubricants in machining systems. Moreover, nanofluids have lower pumping power than traditional heat transfer fluids^[8,9]. In addition, there has been a substantial utilization of nanofluids in enhancing renewable energy applications for energy purposes^[10]. The thermophysical properties include thermal conductivity, viscosity, specific heat, and density. The factor affecting these thermophysical properties are temperature, volume fraction, Brownian motion, length of nanolayer, the diameter of nanoparticle, etc^[6]. Most of the existing theoretical and experimental correlations for predicting these thermophysical properties do not include all these factors in the literature. The main inspiration

behind the nanofluids was the enhancement of thermal conductivity by dispersing solid particles in the base fluid, so most of the work has been done on determining the empirical correlations for the thermal conductivity, and after that, researchers have prioritized developing viscosity correlations. Very little work has been done on determining correlations for specific heat and density^[6,7,11].

For determining the heat transfer characteristics of water based nanofluids of TiO_2 and Al_2O_3 at low particle volume concentration Pak and Cho proposed an equation similar to the Dittus Boelter correlation^[12]:

 $Nu_{nf} = 0.021 * Re_{nf}^{0.8} * Pr_{nf}^{0.5}$ (1) Nu_{nf} Nusselt number Re_{nf} Reynolds Pr_{nf} Prandtl numbers Nu is a function of Re and Pr, which

 Nu_{nf} is a function of Re_{nf} and Pr_{nf} which are further functions of operating conditions such as average velocity, tube diameter and thermophysical properties of the nanofluid such as density, viscosity, specific heat, and thermal conductivity. So, for determining the heat transfer characteristics accurately, determination of the thermophysical properties is necessary.

The heat diffusion thorough the material is dictated by thermal diffusivity (α) and it is a function of thermal conductivity, density, and specific heat of the fluid. For determining nanofluid thermal diffusivity following formula can be used^[13]:

$$\alpha_{nf} = \frac{K_{nf}}{\rho_{nf} * C p_{nf}} (2)$$

 $\alpha_{\eta\beta}$ Thermal diffusivity $K_{\eta\beta}$ Thermal conductivity $\rho_{\eta\beta}$ Density

Another important property kinematic viscosity (Θ) is often used for finding fluid the relative change in momentum to its relative ability to sustain the momentum by inertia dynamic viscosity η acts as a messenger for the propagating message of momentum disturbance inside the fluid while due to the presence of fluid inertia acts to sustain its momentum. Inertia is proportional to fluid mass, and mass is proportional to the density. For finding the nanofluid kinematic viscosity, accurate determination of the nanofluid density is required^[13].

$$\theta_{nf} = \frac{\eta_{nf}}{\rho_{nf}} \ (3)$$

 Θ_{nf} , Kinematic viscosity

 η_{uf} , Inertia dynamic viscosity ρ_{uf} , Density

Heat distribution from the source heat transfer fluids is circulated through the pipes and heat transfer equipment with the help of pumps. The pumping power is used for overcoming the energy losses due to fluid friction. In order to calculate the pressure loss in a conduit of length L the following equation can be used^[14]:

$$\Delta p = \frac{\rho_{nf} * f * L * v^2}{2 * d}$$
(4)

 Δp , Pressure drop

 ρ_{nf} , Density

f, Darcy friction factor

L, Length

v, Velocity

d. Diameter

Where f can be calculated by using following equation^[15]:

$$\frac{1}{\sqrt{f}} = 2 * Log(Re * \sqrt{f}) - 0.8 (5)$$

f, Darcy friction factor *Re*, Reynolds

These are some of the utilities of the basic thermophysical properties discussed and can be utilized in thermodynamics, heat transfer, .and fluid flow applications. From this discussion, it can be concluded that accurate determination of nanofluids, density, and specific heat is as important as thermal conductivity, and viscosity determination for getting the true picture of hydrodynamics, heat transfer, and thermodynamic analysis.

2 METHODS

First, detailed literature studies related to thermophysical properties of interest (density and specific heat) were studied. After that, the potential factors affecting each thermophysical property were identified and were nondimensionalized. Also, experimental data related to each thermophysical property was collected as explained in Tables 1 and 2. In the end, regression analysis was performed on each thermophysical property. To access results, goodness of fit indicators was calculated and the experimental and predicted value of each property of interest was compared by parity chart. Summary of methodology is explained in Figure 1.

2.1 Existing Correlation for Predicting Density

The density of nanofluid can be calculated by application of mixture law that the following equation can expressed as:

$$\rho_{nf} = \rho_p * (1 - \omega) + \rho_f * (\omega) (6)$$

 ρ_{nf} , Density

 ω , Volume Fraction

In the above equation, ρ represent density and subscripts n, p and f are used for nanofluid, particle and base fluid,

respectively. ω can be defined as the ratio of the volume of the particle to the total volume of a mixture, including base fluid and dispersed particle. It can give accurate predictions at low volume fraction of solid particles for the most cases^[11].

2.2 Existing Correlations for Predicting Specific Heat

It is the heat required to change the substance's temperature by one degree. For measuring specific heat, a calorimeter used. A mixture rule similar to density calculates the specific heat of nanofluid^[21].

$$Cp_{n} = Cp_{p} * (1 - \omega) + Cp_{f} * (\omega)$$
(7)

Cp, Specific heat ω , Volume Fraction

The subscripts n, p, and f are used for nanofluid, particle, and base fluid representation. Another relationship can be used for volumetric heat capacity with the thermal equilibrium assumption^[6].

$$(\rho C p)_{n} = (\rho C p)_{p} * (1 - \omega) + (\rho C p)_{f} * (\omega) (8)$$

After simplification,

$$Cp_{n} = \frac{\left(\left(\rho Cp\right)_{p} * \left(1 - \omega\right) + \left(\rho Cp\right)_{f} * \left(\omega\right)\right)}{\left(\rho_{p} * \left(1 - \omega\right) + \rho_{f} * \left(\omega\right)\right)} \tag{9}$$

The main potential factors affecting the specific heat of nanofluids are temperature, the concentration of the nanoparticle inside the base fluid, and the particle size of the nanoparticle. Specific heat is enhanced by increasing temperature and concentration^[6]. Researchers have given contradictory results on the effect of particle size on the specific heat^[36].

The density and specific heat theoretical correlations do give explicit dependence of temperature .The specific heat correlations also do not give dependence on the particle size. The correlations mentioned above also have applicability range limitations, so a new wide range of experimental data-based models are required^[11,37].

The following goodness of fit indicators was employed to check the accuracy of the developed correlation^[38].

Coefficient of determination (R^2)

It shows the dependence of a dependent variable on an independent variable, and it can be calculated by using this formula. $(-(-)^2)$

$$R^{2} = 1 - \frac{\left(\sum_{i} (y_{i} - y_{f})^{2}\right)}{\left(\sum_{i} (y_{i} - y_{m})^{2}\right)} (10)$$

 R^2 , Coefficient of determination

 y_i , Observed value

 y_{f} , Fitted or predicted value

 y_m , Mean value of *yi* dataset.

The value of R^2 lies between 0 and 1.

Adjusted $R^2 (R^2_{adj})$

The value of R^2 is increased with the increment in the

Reference	Dataset Type	Nanoparticle	Base Fluid	f T(K)	No. of Data points
[16]	Development	Fe ₃ O ₄	Water	0-2 293-333	24
[17]	Development	Al_2O_3	Water	0.0386-0.538 303-313	6
[17]	Development	MWCNT	Water	0.016-0.45 303-313	6
[17]	Development	CuO	Water	0.021-0.298 303-313	6
[17]	Development	MgO	Water	0.029-0.54 303-313	6
[17]	Development	TiO ₂	Water	0.036-0.3978 303-313	6
[17]	Development	ZnO	Water	0.0198-0.35 303-313	6
[18]	Development	CQDS	Water	0.2-1 283-353	75
[19]	Development	Al_2O_3	Water	0.05-4 297.2-313	16
[19]	Development	SiO_2	Water	0.05-4 297.2-313	16
[19]	Development	TiO ₂	Water	0.05-4 297.2-313	16
[20]	Development	Al_2O_3	Water	0.128-0.389 283-313	21
[21]	Development	Al_2O_3	Water	1.34-4.33 298	3
[22]	Development	TiN	EG/Water (40/60, v/v)	0.25-1 293.15-333.15	20
[22]	Development	TiN	EG/Water (60/40, v/v)	0.25-1 293.15-333.15	20
[23]	Development	Al ₂ O3	EG/Water (60/40, w/w)	1-10 273-323	36
[23]	Development	Sb ₂ O ₅ :SnO ₂	EG/Water (60/40, w/w)	1-5.8 273-323	30
[23]	Development	ZnO	EG/Water (60/40, w/w)	1-7 273-323	42
[24]	Test	Al_2O_3	Water	0-4 277.4-313	56
[25]	Test	Al_2O_3	Water	0.1-2 293-333	15

Table 1. Experimental Database for Density

Table 2. Specific Heat Experimental Database

Reference	Dataset Type	Nanoparticle	Base Fluid	f T(K) d _p (nm)	No. of Data points
[14]	Development	Al_2O_3	Propylene Glycol (PG)	0.5-2 239.2-363 15	39
[14]	Development	Al_2O_3	PG	0.5-4 239.5-362 20	65
[14]	Development	Al_2O_3	PG	0.5-6 239.5-362 45	78
[14]	Development	ZnO	PG	0.5-4 239.5-362 36	65



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[14]	Development	TiO ₂	PG	0.5-1.5 239.5-360 15	39
[14]	Development	CuO	PG	0.5-6 239.5-360 30	78
[26]	Development	Al_2O_3	Methanol	0-0.25 278-298 10	30
[27]	Development	AIN	EG	0-3.64 288.15-308.15 20&50	30
[27]	Development	SI_3N_4	EG	0-3.5 288.15-308.15 20&80	30
[27]	Development	TIN	EG	0-2.31 288.15-308.15 20&80	30
[28]	Development	CuO	Water	0-0.4 293 50	5
[29]	Development	Al_2O_3	Water	2.5 298-323 13	6
[16]	Development	Fe ₃ O ₄	Water	0-2 293-333 13	24
[21]	Development	TiO ₂	Water	0.99-4.35 300 27	4
[30]	Development	Al_2O_3	Water	1.36-6.56 308-328 50	12
[30]	Development	CuO	Water	4-13.7 308-328 30	12
[31]	Development	CuO	Water	0.4-2 298-337 37	103
[31]	Development	CuO	EG	0.4-3 296-337 37	84
[32]	Development	Al_2O_3	Water	3.7-9.3 296-336 50	105
[32]	Development	Al_2O_3	EG	1-8.1 296-336 50	105
[33]	Development	Al_2O_3	Water	1-5 293 80	5
[25]	Test	Al_2O_3	Water	0.5 305-308 45	7
[21]	Test	Al_2O_3	Water	1.34-4.33 300 13	3
[29]	Test	TiO ₂	Water	0.99-4.35 300 27	4
[34]	Test	CuO	Water	0.1-0.6 293 50	6

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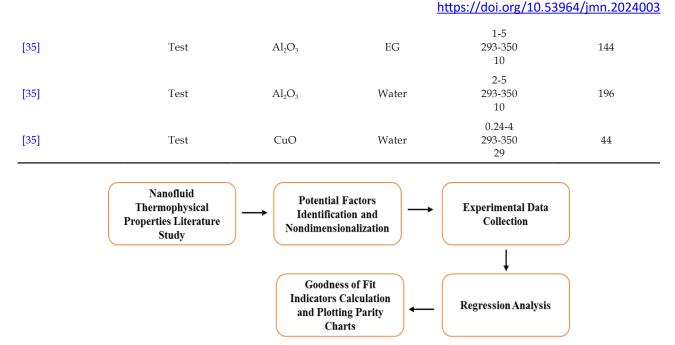


Figure 1. Sketch of the proposed methodology.

number of independent variables, so it does not truly reflect the significance of independent variables. The R^2_{adj} reflects the significance of each predictor, and this relation can define as.

$$R^{2}_{adj} = 1 - \left[\frac{(1 - R^{2})(sp - 1)}{(s_{p} - p - 1)}\right] (11)$$

 R^2 , Coefficient of determination

 R^2_{adi} , Adjusted R^2

 s_n , Sample size

p, Number of independent variables.

Mean square error and root mean square error

The following equations calculate the MSE and RMSE:

$$MSE = \frac{1}{sp} \sum_{i=1}^{sp} (y_i - y_f)^2$$
(12)

 s_p , Sample size

 y_i , Observed value

 y_{t} , Fitted or predicted value

$$RMSE = \sqrt{MSE}$$
 (13)

Both the value of MSE and RMSE should be less for a good fit.

Standard error of estimate (SEE)

The standard error of estimate gives information about the deviation between the observed value and the regression line.

$$SEE = \sqrt{MS \ of \ RSS} \ (14)$$

MS, Mean square

ESS it is given by the following equation:

$$df(RSS) = s_p - k - 1 \ (15)$$

 d_{f} , Degree of freedom

 s_p , Sample size

k, Independent variables.

$$MS(RSS) = \frac{RSS}{df(RSS)} (16)$$

MS, Mean square

 d_{f} , Degree of freedom Mean absolute percentage error (MAPE)

$$MAPE = \left(\frac{\sum_{1}^{sp} \left(ABS\left(\frac{y_i - y_f}{y_i}\right)\right) * 100}{s_p}\right) (17)$$

 s_p , Sample size

 y_i , Observed value

 y_{β} Fitted or predicted value

2.3 Development of Generalized Correlation for Density by Regression Analysis

Based on literature studies density of nanofluid was considered to follow the functional form as:

$$\rho_n = f(\rho_p, \rho_f, T) (18)$$

 ρ_n , Density *f*, Darcy friction factor *T*, Temperature

The above-mentioned individual parameters were normalized to form the functional form in terms of non-dimensional parameters. Volume percent is a nondimensional quantity, while the remaining quantities were made non-dimensional by joining each parameter with its counter parameter. Nanofluid density and particle density were made non-dimensional by dividing with the density of base fluid. To make the temperature unitless, it was divided by the reference temperature. As there was no such parameter in the functional form that had no counter parameter, Pi theorem was not applied deliberately, and following the simplified approach gave the simple, functional form. Similarly, an approach was followed for developing the Propylene glycol and Ethylene glycol /Water (60:40) generalized density correlation^[39]. Satti et al.^[14] developed the generalized correlation for Propylene Glycol nanofluid

Table 3. Density Correlation Regression Coefficients

Coefficients	Value	
A ₀	1.02914	
A_1	0.133336	
A ₂	0.0121617	
A ₃	-1.58613	
A_4	-0.0219706	
A_5	-0.000158899	
A_6	0.0000851985	

Table 4. Specific Heat Correlation Regression Coefficients

Coefficients	Value
B _o	-3.10199
B_1	-6.58459
B ₂	-1661.92
B ₃	2.93518
B_4	-0.0317963
B ₅	-0.123952
B ₆	16.828
B ₇	-0.0826509
B ₈	-0.0000190467
B ₉	-83.2218
B ₁₀	101.683
B ₁₁	-12.3911
B ₁₂	0.223112
B ₁₃	-6.70652
B ₁₄	-0.00463471
B ₁₅	0.0000161367
B ₁₆	0.153006
B ₁₇	8.52055
B ₁₈	-0.260192
B ₁₉	-0.372595
B ₂₀	0.000255654
B ₂₁	0.31103

specific heat by simply normalizing the parameters. The density and specific heat values of base fluids were taken from^[8].

$$\rho_{eff} = \frac{\rho_n}{\rho_f} = F\left(f, \frac{\rho_p}{\rho_f}, \frac{T}{T_{ref}}\right)$$
(19)

ρ, Density

f, Volume percent of nanoparticles inside the nanofluid T_{reb} A reference temperature taken as 293K.

Correlation was developed after regression analysis and, coefficients are given in Table 3.

$$\begin{split} \rho_{\text{eff}} &= A_0 + A_1 * (\frac{\rho_p}{\rho_f})^{-7} + A_2 * f^{1.2} + A_3 * (\frac{1}{2})^{\frac{T}{r_{ef}}} * 0.167^{(\frac{\rho_p}{\rho_f})} + \\ &A_4 * (\frac{T}{T_{ref}})^{1.7} * (\exp{(f)})^{-0.5} + A_5 * (\ln{(\frac{\rho_p}{\rho_f})})^8 * f^{1.3} + (20) \\ &A_6 * (\frac{T}{T_{ref}})^{-0.5} * f^{1.2} * (\exp{(\frac{\rho_p}{\rho_f})}) \end{split}$$

f, Volume percent of nanoparticles inside the nanofluid

ρ, Density

T, Temperature

2.4 Development of Generalized Correlation for Specific Heat by Regression Analysis

Based on a literature study related to the nanofluids, specific heat was expressed in function form as:

$$Cp_{n=}F(f, Cp_{p}, Cp_{f}, \rho_{p}, \rho_{f}, T, d_{p})$$
 (21)

f, Volume percent of nanoparticles inside the nanofluid ρ , Density

T, Temperature

d, Diameter

a, Diameter

The parameters mentioned above were normalized to form a functional form in terms of non-dimensional parameters. This functional form was formed and explained as:

$$Cp_{eff} = \frac{Cp_n}{Cp_f} = F\left(f, \frac{Cp_p}{Cp_f}, \frac{d_p}{d_{ref}}, \frac{\rho_p}{\rho_f}, \frac{T}{T_{ref}}\right) (22)$$

f, Volume percent of nanoparticles inside the nanofluid

ρ, Density

T, Temperature

d, Diameter

 d_{ref} , Diameter that is equal to 100nm

100nm is considered as the upper limit of nanometer size, and to keep uniformity, this particle size was selected as the reference diameter. Following correlation was developed to predict specific heat and, coefficients used in correlation are given in Table 4.

f, Volume percent of nanoparticles inside the nanofluid

ρ, Density

T, Temperature

d, Diameter

 d_{ref} , Diameter that is equal to 100nm.

$$\begin{split} Cp_{eff} &= B_0 + B_1 * exp(\frac{cp_p}{cp_f}) + B_2 * (ln(\frac{1}{T_{ref}}))^6 + B_3 * \frac{tp}{\rho_f} N^{1.6} + B_4 * (ln(\frac{d}{d_{ref}}))^4 + \\ B_5 * f^{0.28} + B_6 * (\frac{cp_p}{cp_f})^{0.42} * (\frac{T}{T_{ref}})^{0.33} + B_7 * (ln(\frac{cp_p}{cp_f}))^7 * (\frac{\rho_p}{\rho_f})^{-1.05} + B_8 * \\ (\frac{cp_p}{cp_f})^{-6} * (\frac{d_p}{d_{ref}})^{1.55} + B_9 * (\frac{cp_p}{cp_f})^7 * (tanh(f)) + B_{10} * (ln(\frac{T}{T_{ref}}))^4 + (\frac{\rho_p}{\rho_f})^{0.25} + \\ B_{11} * (\frac{T}{T_{ref}})^{0.23} * (\frac{d_p}{d_{ref}})^{1.05} + B_{12}(ln(\frac{T}{T_{ref}}))^2 * f^{1.25} + B_{13} * (ln(\frac{\rho_p}{\rho_f}))^2 * (\frac{d_p}{d_{ref}})^{0.67} + \\ B_{14} * (\frac{\rho_p}{\rho_f})^{1.05} f^{0.91} + B_{15} * (\frac{d_p}{d_{ref}})^{-4.45} * (tanh(f)) + B_{16} * (\frac{cp_p}{cp_f})^{0.58} * (\frac{T}{T_{ref}})^{-1} * \quad (23) \\ (ln(\frac{\rho_p}{\rho_f}))^4 + B_{17} * (\frac{T}{T_{ref}})^{0.27} * (\frac{d_p}{\rho_f})^{0.76} * (\frac{d_p}{d_{ref}}) + B_{18} * cosh(\frac{\rho_p}{\rho_f}) * (\frac{d_p}{d_{ref}})^7 * f^{0.11} + \\ B_{19} * (exp(\frac{cp_p}{cp_f}))^2 * (\frac{T}{T_{ref}})^{3.7} * (\frac{d_p}{d_{ref}})^{0.16} * (\frac{\rho_p}{\rho_f})^{0.42} + B_{20} * sin(\frac{T}{T_{ref}}}) * \\ (exp(\frac{\rho_p}{\rho_f}))^2 * (\frac{d_p}{d_{ref}})^{2.2} * cos(f) + B_{21} * (\frac{cp_p}{cp_f})^{-0.85} * (\frac{T}{T_{ref}})^{-1.15} * (\frac{d_p}{d_{ref}})^{3.15} * \\ (ln(\frac{\theta_p}{\rho_f}))^2 * f^{0.16} \end{split}$$

3 RESULTS AND DISCUSSION 3.1 Density

The statistical analysis of the developed regression model reveals that the value of R^2 is equal to 0.988635. That means a 98.86% variance in ρ_{eff} is predicted by the selected independent variables. Moreover, the value of R^2_{adj} 0.98844 is close to the value of the determination coefficient, and it represents the dependence of ρ_{eff} on the added independent variables is quite significant. The results also show that the developed generalized correlation fits the data used for



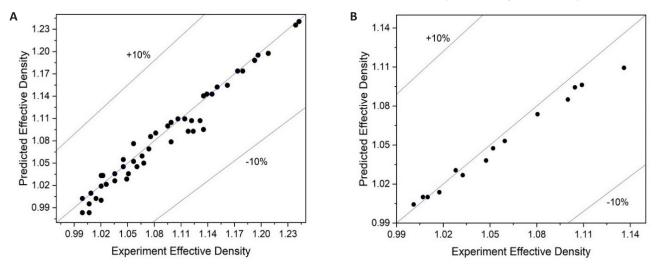


Figure 2. Comparison of Experimental and Predicted Effective Density of Nanofluids. A: Effective density development dataset parity chart; B: Effective density test dataset parity chart.

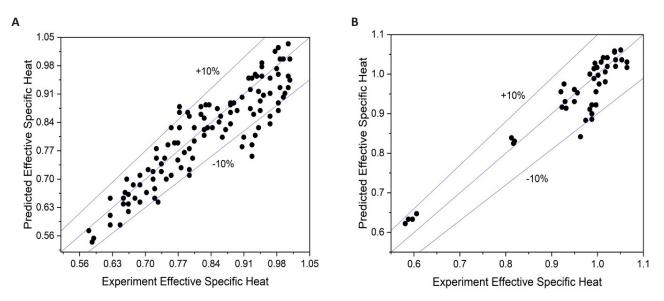


Figure 3. Comparison of Experimental and Predicted Effective Specific Hear of Nanofluids. A: Effective specific heat development dataset parity chart; B: Effective specific heat development dataset parity chart.

developing the regression model with the values of other goodness of fit like MS, RMS, SEE and MAPE as 0.000053, 0.00729, 0.00736 and, 0.47%. The lower values of the RMS, SD and MD show the high accuracy of the developed correlation. The maximum percentage difference of 2.56% was obtained for Al_2O_3 /water at 297.92K and 4 volume percent.

The developed correlation was applied to the data not used in the regression model development to verify the generalized correlation's accuracy. The statistical goodness of fit MS, RMS, SEE and MAPE values were determined as 0.000046, 0.0068, 0.0070, and 0.38%. The maximum percentage difference 2.195% was found for TiO₂/water at 298K and vol 4.4%. The parity charts for development and tested data as shown in Figure 2 were plotted with a bound of $\pm 10\%$ and 100 percent data lies within this bound for both cases.

3.2 Specific Heat

After the nonlinear regression analysis was performed on the development data, goodness of fits was calculated. The closeness of the R^2 and R^2_{adj} 0.865 and 0.863 reveals that the model high dependent on the selected independent variables. The other goodness of fit parameter's MS, RMS, SEE and, MAPE lower values 0.001378, 0.0371, 0.0375 and 3.23% represent the high accuracy of the developed correlation. The max percentage difference of 17% was found for TiN/EG at 308.15K, volume percent 2.31% and 20nm particle size.

The developed correlation was applied on the tested dataset for validating the accuracy of the developed correlation, and goodness of fit parameters MS, RMS, SEE and MAPE were calculated as 0.000592, 0.0243, 0.0250 and 1.98%. These lower values show the high accuracy of the developed correlation. The maximum percentage difference was found for Al_2O_3 /water 12.26% at 293K, vol 4.33% and 13nm.

The parity chart was plotted between the experimental

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and predicted values of the effective specific heat for the development as shown in Figure 3 with a bound of $\pm 10\%$. In the development data, 97% of data lies within the set bound and 99.2% data of the tested dataset lies within the set bound.

4 CONCLUSION

In this work, regression analysis was performed over the wide range of experimental data to develop generalized correlations for density and specific nanofluids heat. The experimental data was divided into the development and tested data sets. The regression analysis was performed over the development data, and correlations for density and specific heat were developed within bounds of $\pm 10\%$. The developed correlation validity was checked using the tested dataset, and the proposed correlations fitted the tested datasets within the set respective bound for the density and specific heat.

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Conflicts of Interest

The authors declared that they have no competing interests.

Author Contribution

Habib G was responsible for writing, and original draft. Hussain T was responsible for reviewing and revising the manuscript. Both first and second authors carried out the literature review and research work. Kilic M and Ullah A contributed by supervising, visualizing and reviewing the manuscript. All authors contributed to the manuscript and declare no conflict of interest.

Abbreviation List

MAPE, Mean absolute percentage error MS, Mean square MSE, Mean squared error RMS, Root mean square RMSE, Root mean squared error SD, Standard Deviation SEE, Standard error of estimate

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